



# TUBPUNCH

EASY

- **Tube end slotting: straight, Torca, in axial direction, 90° to axis, once or several times on circumference**
- **Tube end perforation, once or several times on circumference**
- **Compact design makes it ideal as an auxiliary machine**

## Technical data

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### Forming unit

- Tube diameters from 20 mm \*
- Tube wall thickness max. 4 mm \*
- Punch form acc. to customer wish
- Punching stroke Ø 70 x 13 mm – 9 t
- Mean cycle duration: ~0.3 s

### Hydraulic equipment

- Tank capacity 50 L
- Delivery capacity 13 L/min
- Pressure 240 bar
- Motor 4 kW Connection 400 V / 16 A
- Valves 230 V Bosch Rexroth

### Electrical equipment

- PLC Möller Easy 230V
- Motor circuit breaker and emergency STOP
- Foot pedal

### Machine structure

- Compact housing and integrated electrics and hydraulics
- Punching unit with stamp/matrix interface (excl. matrix, tool u. stampguide)
- Dimension L = 700; W = 500; H = 1200 mm
- Emissionsound pressure level: 72 dB (A)
- Colour of housing – Ral 5010 gentian blue
- Colour of punching unit – burnished black
- Weight approx. 350 kg

### Options

- Choice of colour
- Siemens electrical equipment



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